

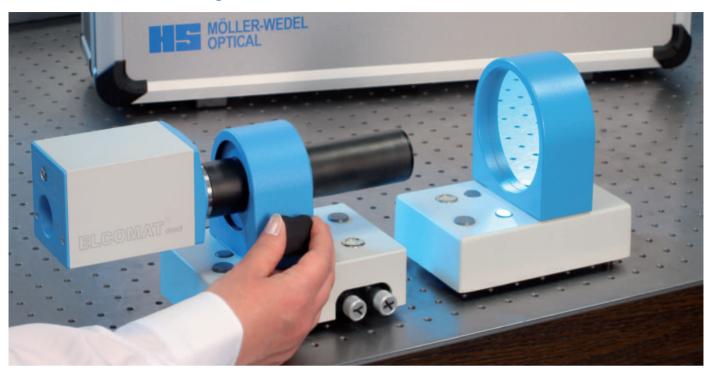
ELCOMAT[®] vario N - Product Line

Electronic Autocollimator



Möller-Wedel Optical GmbH

Your Specialist for High-Precision Optical Measurement Systems



Optical Metrology "Made in Germany" for more than 40 countries worldwide

Möller-Wedel Optical GmbH, based in Wedel near Hamburg, Germany, is a globally active company that develops, manufactures and sells high-precision optical measuring systems for mechanical engineering, the automotive industry, the optical industry, the semiconductor industry, for film camera service and for calibration and research laboratories.

For more than 50 years, the company's optical measuring instruments have enjoyed an excellent reputation worldwide for their quality and durability.

Möller-Wedel Optical is certified according to DIN EN ISO 9001:2015. As the world market leader in the field of small angle metrology, Möller-Wedel Optical operates an EN ISO 17025:2018 accredited calibration laboratory for the dimensional quantity angle - angle standards.

The team of specialists from the fields of optics, optoelectronics, metrology, physics and precision engineering is constantly working on new innovative products and solutions for the demanding measurement tasks of its customers. From research and development to production, Möller-Wedel Optical combines the latest technologies with traditional skills. This ensures the highest quality and precision.

Möller-Wedel Optical GmbH

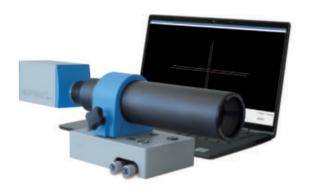
Our ELCOMAT® Product Line

Autocollimators are optical measuring instruments that measure the smallest changes in the angular position of optical reflectors. They are mainly used for the following measuring tasks: measurement of smallest angles, ultra-precise angle adjustment and angle calibration, quality assurance of machine tools and their components, assembly automation, angular position monitoring.

ELCOMAT® vario N

The ELCOMAT® vario N autocollimators are characterized by direct signal digitization in the sensor head, a high degree of user-friendliness and an extended range of functions of the 5000 display unit. They are available with objective tubes of different focal lengths. More information can be found on the following pages.





ELCOMAT® direct N

Each ELCOMAT®direct N consists of an autocollimation sensor and the ELCOdirect software, which can be used with Microsoft® Windows and a current PC or laptop.

More information about this product is available at www.moeller-wedel-optical.com.

ELCOMAT® HR

The ELCOMAT®HR is a measuring instrument for applications with highest accuracy requirements. An ultra-stable mechanopotical design and specially developed evaluation and calibration algorithms are the basis for the excellent accuracy. This makes the ELCOMAT®HR an ideal reference instrument for national calibration institutes. More information about this product is available at www.moeller-wedel-optical.com.





ELCOMAT® 5000

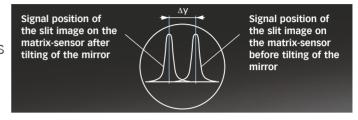
Compared to its predecessor, the ELCOMAT®3000, the ELCOMAT®5000 not only has a larger measuring range and a better signal-to-noise ratio due to the direct signal processing in the measuring head, but also a 10 times higher measuring frequency. More information about this product is available at www.moeller-wedel-optical.com.

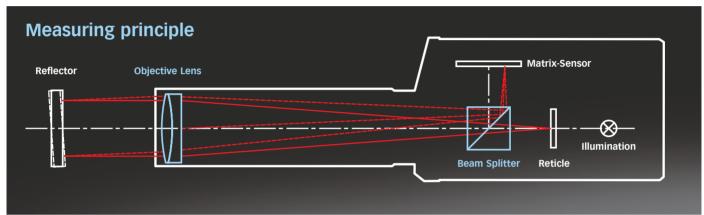
Electronic Autocollimator

Autocollimators are optical measuring instruments that can measure the smallest changes in the angular position of optical reflectors. With electronic autocollimators, the autocollimation image is detected using CCD lines or matrix-sensors.

Electronic autocollimators are primarily used for the following measuring tasks:

- Measurement of smallest angular deviations
- Ultra-precise angle adjustment and calibration
- Quality control of machine tools and its components
- Assembly automation
- Angular position monitoring





Typical Applications of the Autocollimator

Machine Tool Industry

- Measurement of the straightness of machine beds and guideways
- Measurement of position uncertainty of rotary and indexing tables
- Measurement of flatness of granite tables, measuring and leveling plates
- Measurement of parallelism of guideways
- Measurement of the squareness of 90° stone angle standard, guideways etc.

Optical, Laser and Semiconductor Industry

- Adjustment of reflectors
- Angular position monitoring

Calibration Institutes

Calibration of autocollimators and polygon mirrors

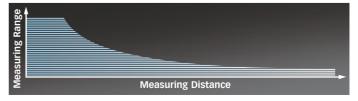
Research Facilities

- Measurement of smallest angle deviations
- Long-term analyses of mechanical alignment units
- Adjustment of mirrors in optical set-ups
- Use in education

Measuring Range and Measuring Distance

The measuring range of any autocollimator decreases as the measuring distance increases. The measuring accuracy of autocollimation telescopes is independent of the distance under negation of environmental influences. With the autocollimators of the ELCOMAT® product line the measuring range is constant up to a certain measuring distance and then decreases as the distance between the autocollimator and the mirror

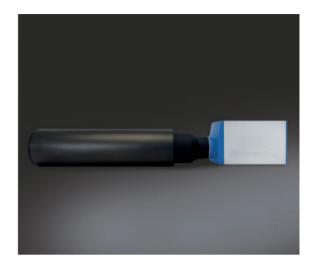
increases. The typical measuring range at different distances is listed in the technical specifications of the ELCOMAT®vario N product line.



Components of the New ELCOMAT® vario N

Autocollimation Sensor Head

In the autocollimation sensor head, the reticle pattern reflected by an optical mirror is imaged on a corresponding matrix sensor, digitized and its position change is evaluated. The direct digital signal processing in the sensor head guarantees an excellent signal-to-noise ratio. Additional position sensors in the head enable the autocollimator to be adjusted easily, quickly and precisely. The measuring frequency of the measuring sensor is approx. 30 Hz.



Display Unit

The intelligent display module is essential for the operation of the autocollimator and functions as a digital control and output unit. The integrated software, designed for maximum user-friendliness, allows the autocollimator to operate fully independently of a PC/laptop. The extensive software functions are self-explanatory and easy to use even for unexperienced personnel.

A standard PC/laptop can also be connected to the display unit via the integrated USB interface. The interface protocol is compatible with the text protocol of the ELCOMAT® 3000/HR and the ELCOMAT® vario predecessor product line.



Transportation Case

The transport case (included in the scope of delivery) offers space for the following accessories:

In Scope of Delivery:

- Power supply
- IR remote control
- RS-232 cable
- USB cable
- Software INCOLINK

Optional:

- Adjustable holder
- Laser attachment
- Base mirror, complete
- Magnetic base
- Software ELCOWIN/RTM

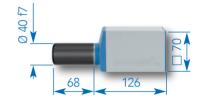


Maße der verschiedenen ELCOMAT® vario N

The autocollimation sensors in the ELCOMAT® vario N series allow the optimum selection for the respective application in terms of measuring range and accuracy thanks to the wide range of lens tubes. The ELCOMAT® vario N housing has two connections: One for the connection to the display module and one for the connection of a laser attachment for coarse alignment of the autocollimator to the reflector.

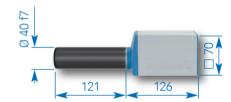
ELCOMAT® vario N 90 / 40

Art. No.: 229 881



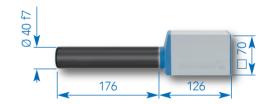
ELCOMAT[®] vario N 140/40

Art. No.: 229 882



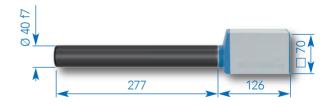
ELCOMAT® vario N 200/40

Art. No.: 229 883



ELCOMAT® vario N 300/40

Art. No.: 229 884



ELCOMAT® vario N 500/40

Art. No.: 229 885



ELCOMAT® vario N 300 / 65

Art. No.: **229 886**



ELCOMAT® vario N 500 / 65

Art. No.: **229 887**



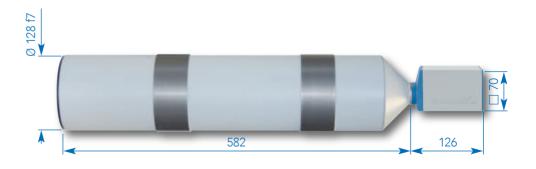
ELCOMAT® vario N 500T / 65

Art. No.: **229 888**



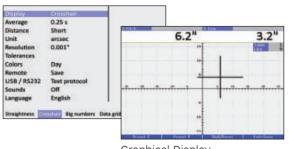
ELCOMAT® vario N 600 / 128

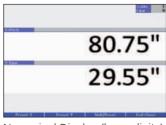
Art. No.: 229 889



Functions of the Display Unit

Selectable Display Modes/Functions



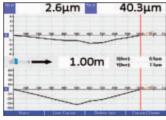




Graphical Display

Numerical Display (large digits)

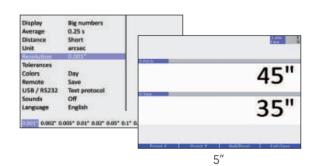
Numerical Display (table)

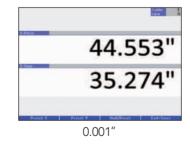


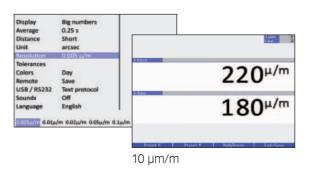
Straightness Measurement

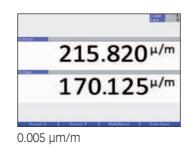
In addition to the well-known graphical, numerical and tabular display, the display unit has additional functions such as a practical "on-the-fly" straightness measurement.

Resolution of the Measured Data Display in 12 Steps





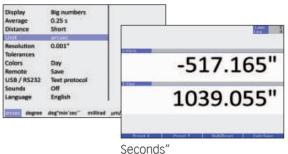




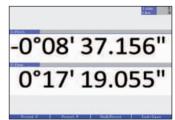
12 resolution levels are available for different measurement requirements.

1 -		
arcsec"	Degree°	μm/m
5	0.001	20
2	0.0005	10
1	0.0002	5
0.5	0.0001	2
0.2	0.00005	1
0.1	0.00002	0.5
0.05	0.00001	0.2
0.02	0.00005	0.1
0.01	0.000002	0.05
0.005	0.000001	0.02
0.002	0.0000005	0.01
0.001	0.0000002	0.005

Angle Display in Different Angular Units of Measurement

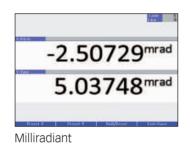


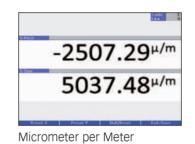






Degree^o Min' Sec"





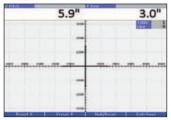
The display unit offers 5 selectable angular units.

Conversion of angular units

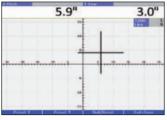
	Degree	Minute	Second	Miliradian
	(°)	(′)	(")	(mrad)
Degree (°)	-	60	3600	17.453
Minute (')	0.016	-	60	0.291
Second (")	0.000278	0.017	-	0.005
Miliradian (mrad)	0.057	3.438	206.262	-

Functions of the Display Unit

Digital Zoom

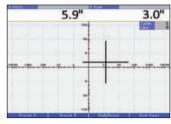


Display Area 5000" x 3000" Interval 200"



Display Area 25" x 15" Interval 1"

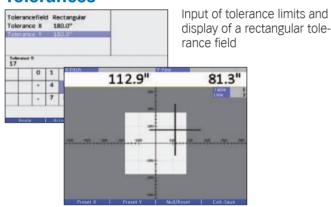
Display Area	Interval
arcsec"	arcsec"
5000 x 3000	200
2500 x 1500	100
1250 x 750	50
500 x 300	20
250 x 150	10
125 x 75	5
50 x 30	2
25 x 15	1

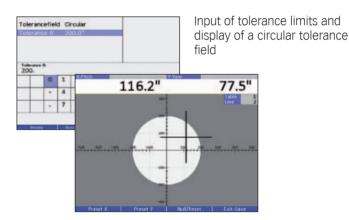


Logarithmic Scale

The display unit allows comfortable adjustment of the autocollimator or reflector by using 8 digital zoom levels or an additional display mode in logarithmic scale.

Tolerances





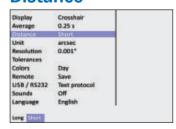
The graphical display of a rectangular or circular tolerance field allows a quick tolerance check. The size of the tolerance field is editable.

Averaging



Setting the averaging time only influences the display of the measured values in the display unit. With a low time value, fast measurement or adjustment is possible. If the signal-to-noise ratio is low, less noisy measured values can be displayed due to a longer averaging time.

Distance



Depending on the measuring task, it is possible to switch between distance mode (distance autocolimator-reflector) Short or Long. If Short is selected, a larger measuring range is available, but the measuring distance is limited.

If Long is selected, it is possible to measure at larger distances, but the measuring range is smaller than in the short mode.

The measuring ranges for the respective distance modes are given on pages 14/15.

Functions of the Display Unit

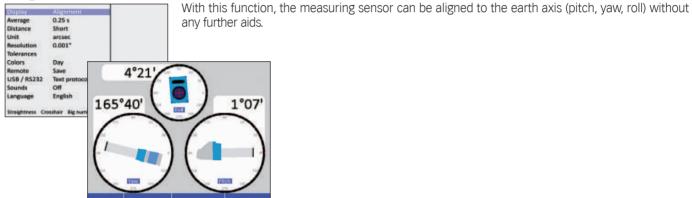
Remote Control



This function defines the commands for the IR remote control. The following settings are possible:

- Save
- Reset

Alignment



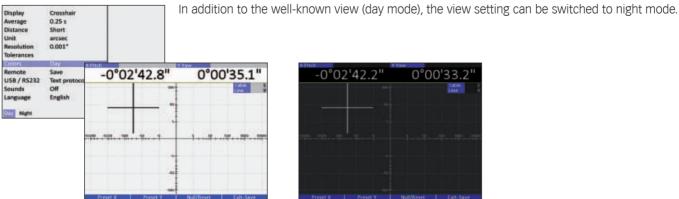
Language Selection



The display unit supports the following languages:

- German
- English

Color Selection





Typical applications

Typical applications for the ELCOMAT® vario N product line are:

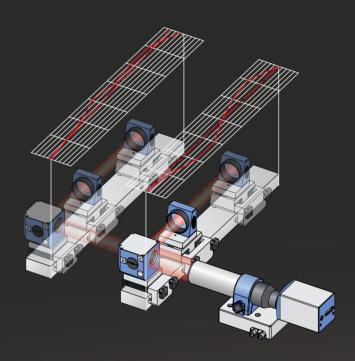
- Straightness, parallelism, tilt angle measurement
- Flatness measurement
- Rotatory position uncertainty measurement
- Squareness measurement
- Wobble, aligment, wedge angle measurement in transmission
- Calibration of angle measuring instruments
- Calibration of reference standards

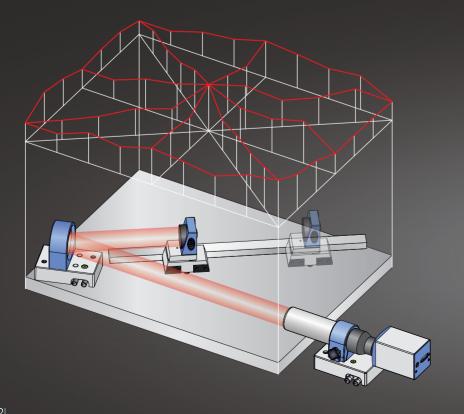
Straightness, Parallelism, Angle Tilting

Measurement of straightness, parallelism of guideways and measurement of angular tilting of a slide or deformation of machine parts (max. length depending on autocollimator type).

Recommended Accessories:

Art.No.: 223 056 or 223 057, 223 082*, 223 271, 219 757, 221 015*, 221 028*, 219 735*





Flatness

Flatness measurement of large, flat surfaces, e.g. stone plates, leveling plates and optical tables.

Recommended Accessories:

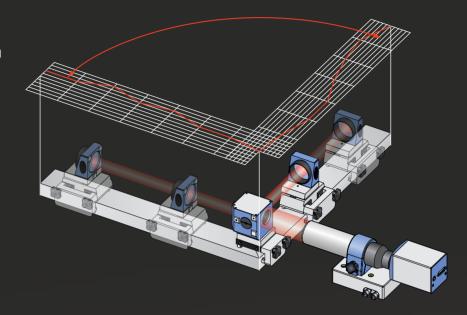
Art.No.:223 056 or 223 057, 223 271, 219 757, 223 221*, 219 735*

Squareness

Measurement of the squareness from spindle axis to steady rest axis, from spindle stroke to machine bed and between guideways or of 90° stoneangle standards.

Recommended Accessories:

Art.No.:223 056 or 223 057, 223 082*, 223 271, 219 757, 221 015, 221 028, 219 735*

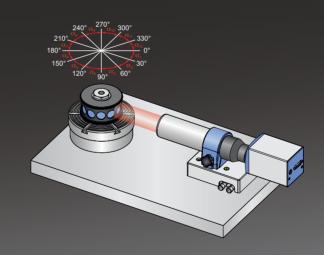


Position Uncertainty

Determination of the position uncertainty of index tables and rotary tables as well as the absolute measurement of polygon mirrors.

Recommended Accessories:

Art.No.:223 056 or 233 057, 219 757, 205 313 or 205 307, 219 742*



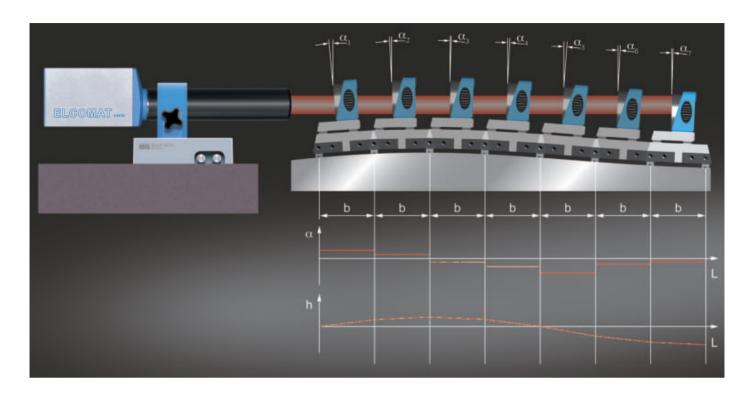


Wobble, Alignment, Angle Measurement

Measurement of the wobble of bearings and rotary tables in reflection as well as wedge angle measurement in transmission against a mirror and alignment of optical components (e.g. mirrors), etc.

^{*} Optional accessories depending on the respective measuring task

Principle of Straightness/Flatness Measurement



Principle:

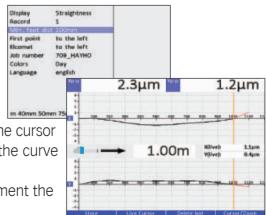
To measure straightness, the autocollimator is placed on a reference position to the guideway and the corresponding mirror with base and stop bar are placed on the guideway. When the mirror is shifted, any deviation of the straightness (horizontal/vertical) of the guideway surface leads to a shift of the autocollimation image. To measure the lateral and height deviation of the guide, the mirror with base and stop bar is moved step by step by a corresponding base length (standard 50 or 100 mm) in the direction of measurement to determine the corresponding slope m ($m_{X,y} \approx \Delta \alpha_{X,y}$) The height or side deviation results from the product of the local slope m and the base length of the mirror b.

Function Straightness in Display Unit:

The special feature of the easy-to-use straightness measurement function in the display unit is that it displays the profile directly after the measured value has been recorded and is also able to calculate the effects of individual changes to certain measuring positions on the entire measuring path. This eliminates the need for time-consuming re-measurement of the entire measuring path and the operator can

correct measuring points "on-the-fly" using the overwrite function. The cursor function can also be used to simulate the influence of changes on the curve profile, for example before scarring or straightening.

For more comprehensive evaluation, logging and protocol management the proven ELCOWIN software can be used.



Software

INCOLINK

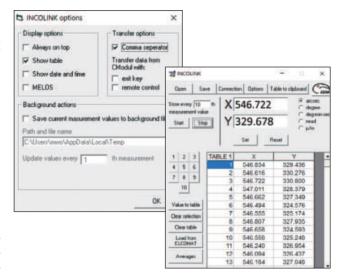
Software interface for transfer of measurement data from ELCOMAT® vario N to computer

- Time-controlled recording of measured values
- Simple integration of the measured values via the clipboard into the customer's own software (e.g. Excel®).

Note: Runs under Windows®.

The INCOLINK software is always included in the scope of delivery of the ELCOMAT® vario.

Description	Comment	Art. No.
INCOLINK	In scope of delivery	219 739



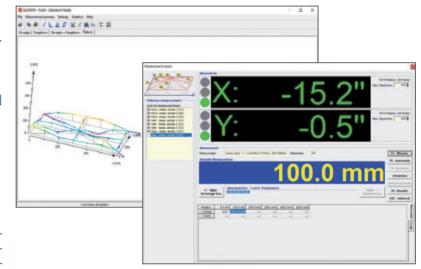
ELCOWIN

ELCOWIN software for evaluation of straightness, squareness, parallelism of guideways and flatness of measuring plates and tables

- Automatic transfer of the ELCOMAT® vario N measurement data to the software
- Simultaneous acquisition of the measured values of both measuring axes (horizontal/ vertical)
- Optional: manual data input

Note: Runs under Windows®.

Description	Comment	Art. No.
ELCOWIN	Language English	219 736



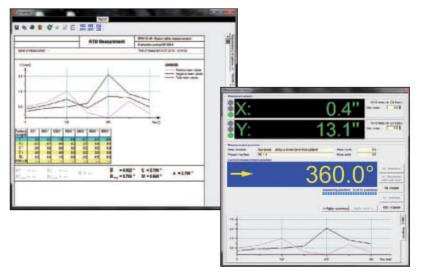
RTM

Software RTM for determination of position uncertainty/positioning accuracy of rotary tables/index tables according to VDI/DGQ 3441, VDI 2617, ISO 230-2

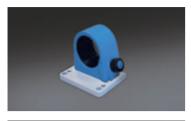
 Consideration of the angle errors of the angle standards used (polygon mirrors) in the calculation of the division positioning uncertainty error

Note: Runs under Windows®.

Description	Comment	Art. No.	
RTM	Language English	219 743	



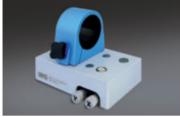
Optional accessories



Clamp Fixture

For integration of the ELCOMAT[®] vario N into existing set-ups
Height of optical axis: 62 mm
Mounting: 4 x M6 screws

Description	Art. No.
Clamp fixture D65	223 037
Clamp fixture D40	223 035



Adjustable Holder (±2°)

For mounting of the ELCOMAT® vario N and for mounting on a tripod (Art.-No. 223 082)
Adjustment range (x,y): ±2°
Height of optical axis: 100 mm

Description	Art. No.
Adjustable holder D65	223 056
Adjustable holder D40	223 057



Adjustable Holder (±4°)

For mounting of the ELCOMAT[®] vario N with increased demand on stability and for mounting on a tripod (Art.-No. 223 081)
Adjustment range (x,y): ±4°
Height of optical axis: 132 mm

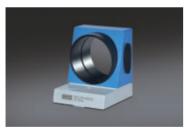
Description	Art. No.
Adjustable holder with	223 024
clamp fixture, double-sided D65	
Adjustable holder with	223 023
clamp fixture, double-sided D40	



Tripod

Enables flexible use and quick change of measuring position due to short set-up and dismantling times Height: min. 630 mm, max. 1320 mm

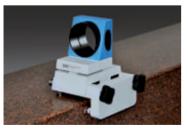
Description	Art. No.
Tripod for adjustable	223 081
holder 223 024 and 223 023	
Tripod for adjustable	223 082
holder 223 056 and 223 057	



Mirror in Mount

Ideal for measuring straightness, squareness, parallelism and flatness Height of optical axis: 55 mm

Description	Art. No.
Mirror in mount, one-sided	223 260
Mirror in mount, double-sided	223 262

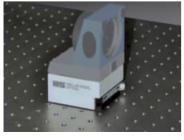


Base with Stop Bar

For the mounting of the mirrors in mount (Art. No. 223 260, 223 262), base length of 50 or 100 mm as well as precise guidance through removable stop bar

ı	Haiσht	$\cap f$	ontical	avic.	100 mm	(incl	mirror'	١

Description	Art. No.
Base 100	223 264
Stop bar for base 100	223 269
Base mirror, complete	223 271
(223 262 + 223 264 + 223 269)	



Magnetic Base

For mounting mirrors in mounts to any magnetic surfaces

Height of optical axis: 100 mm (incl. mirror)

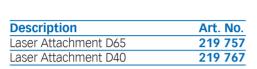
Description	Art. No.
Magnetic base for mirror	223 282
additionally required:	
Mirror in mount, one-sided	223 260
or	
Mirror in mount, double-sided	223 262

Description	Art. No.
Mirror D100, adjustable,	223 221
double-sided	

Mirror D100, adjustable

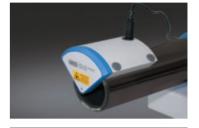
For use as auxiliary or turning mirror Adjustment range \pm 2° in both axes Height of optical axis: approx. 100 mm





Laser Attachment

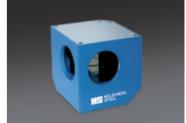
For quick and easy alignment of the ELCOMAT® vario N to a target reflector



Description	Art. No.
Pentaprism 2"	221 015
in mount	

Pentaprism in Mount

Extension for measurement of squareness and parallelism



Base for Pentaprism in Mount

Description	Art. No.
Base for Pentaprism in mount with	221 028
stop bar	

For mounting of the pentaprism in mount (Art. No. 221 015, 221 016) with removable stop bar for precise positioning
Height of optical axis: 100 mm



Holder for Pentaprism

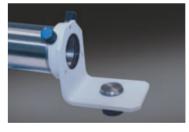
Description	Art. No.
Holder D65 for Pentaprism	221 023

Description

Polygon Mirror 12 Surfaces 2"

Polygon Mirror 8 Surfaces 2"

For mounting the pentaprism in mount (Art. No. 221 015, 221 016) to the objective tube D65 of for measurement of squareness



Polygon Mirror

Art. No.

205 313

205 307

Angular measuring standard for the measurement of the rotatory position uncertainty of index or rotary tables



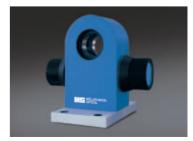


Autocollimator Test-Wedge

Autocollimator test-wedge for quick testing of autocollimators.



The test-wedge is certified and allows on-site testing of angular accuracy.



Technical data

		ELCOMAT ®	ELCOMAT ®	ELCOMAT ®
		vario N 90/40	vario N 140/40	vario N 200/40
Art. No.		229 811	229 812	229 813
Accuracy in	arcsec*	± 3	± 2	± 1.5
corresponds to	μ/m	± 15	± 10	± 7
Reproducibility	arcsec	0,4	0,3	0,2
corresponds to	μ/m	± 1,94	± 1,45	± 0,97
Resolution	arcsec	0.005 up to 10; adjustable,	additional logarithmic display	
Number of measuring axes		2	2	2
Supported measuring modes	short/long	2 (see ***)	2 (see ***)	2 (see ***)
Measuring range (short)		8170 x 6840 up to 0.2 m	5140 x 4320 up to 0.7 m	3560 x 2980 up to 1.0 m
wide measuring range		7090 x 6830 at 0.4 m	4960 x 4300 at 0.9 m	2390 x 2390 at 3.0 m
short measuring distance		5700 x 5700 at 0.6 m	3360 x 3360 at 2.0 m	
(X) x (Y), arcsec		1540 x 1490 at 0.8 m		
		1320 x 1280 at 1.0 m		
Measuring range (long)		6620 x 5300 up to 0.2 m	4000 x 3340 up to 0.7 m	2880 x 2300 up to 1.0 m
smaller measuring range		4200 x 4060 at 0.4 m	3190 x 3100 at 0.9 m	1030 x 1030 at 3.0 m
long measuring distance		2700 x 2650 at 0.6 m	1380 x 1380 at 2.0 m	460 x 460 at 5.0 m
(X) x (Y), arcsec		1540 x 1490 at 0.8 m	490 x 490 at 4.0 m	260 x 260 at 7.0 m
		1280 x 1280 at 1.0 m	240 x 240 at 6.0 m	200 x 200 at 8.0 m
		1020 x 1020 at 1.2 m		
		800 x 800 at 1.4 m		
Capture range	arcsec	corresponds to measuring	range	
Minimum reflector size	mm	·		
R > 85% (mirror coated)		ø 3	Ø 4	ø 5
R ≅ 4% (uncoated glass)		Ø 4	Ø6	ø 10
Focal length	mm	90	140	200
Free opening	mm	16	28	28
LED wavelength	nm	635	635	635
Height of the optical axis	mm	100 (in adjustable holder 2	223 056 or 223 057)	
		62 (in clamp fixture 223 0		
Dimensions	mm	195 x 70 x 70	248 x 70 x 70	303 x 70 x 70
autocollimation sensor				
Dimensions	mm	190 x 190 x 33	190 x 190 x 33	190 x 190 x 33
Display unit (without bracket)				
Tube diameter	mm	ø 40 f7	ø 40 f7	ø 40 f7
Weight	kg	0.8	0.9	1.2
autocollimation sensor				
Weight	kg	0.7	0.7	0.7
Display unit				
Computer interface		RS-232 / USB	RS-232 / USB	RS-232 / USB
Mains voltage	V / Hz	90250 / 5060	90250 / 5060	90250 / 5060
Scope of delivery				INK, power supply, IR remote
			56.67	and borrer collete M

^{*} Measuring distance: 0.1m

ELCOMAT® is a registered Union trademark (EUTM 018002083), Trade Mark in CN (Int. Reg. No. 1476462), U.S. Trade Mark (6,010,398), Trade Mark in JP (1476462).

^{**} Can be used in conjunction with an adapter for connection to an Ethernet interface.

^{***} In the display unit, depending on the application, you can choose between the "short" mode for an enlarged measuring range at short measuring distances or the "long" mode for a

ELCOMAT® vario N 300/40	ELCOMAT [®] vario N 500/40	ELCOMAT® vario N 300/65	ELCOMAT® vario N 500/65	ELCOMAT® vario N 500T/65
229 814	229 815	229 816	229 817	229 818
± 0.8	± 0.4	± 0.8	± 0.4	± 0.4
± 4	± 2	± 4	± 2	± 2
0,1	0,05	0,1	0,05	0,05
± 0,48	± 0,24	± 0,48	± 0,24	± 0,24
0,005 up to 10; adjustable,	additional logarithmic display	/		
2	2	2	2	2
2 (see ***)	2 (see ***)	2 (see ***)	2 (see ***)	2 (see ***)
2380 x 2000 up to 1.0 m	1420 x 1200 up to 2.0 m	2380 x 2000 up to 3.0 m	1400 x 1200 up to 7.0 m	1400 x 1200 up to 7.0 m
2050 x 1990 at 3.0 m	1330 x 1190 at 4.0 m	2050 x 1980 at 5.0 m	1360 x 1200 at 8.0 m	1360 x 1200 at 8.0 m
1570 x 1570 at 5.0 m	1030 x 1030 at 6.0 m	1700 x 1700 at 7.0 m	1180 x 1180 at 10.0 m	1180 x 1180 at 10.0 m
1920 x 1540 up to 1.0 m	1160 x 920 up to 2.0 m	1910 x 1530 up to 3.0 m	910 x 910 up to 7.0 m	910 x 910 up to 7.0 m
1100 x 1060 at 3.0 m	800 x 800 at 4.0 m	1130 x 1090 at 5.0 m	800 x 800 at 8.0 m	800 x 800 at 8.0 m
650 x 650 at 5.0 m	510 x 510 at 6.0 m	750 x 750 at 7.0 m	610 x 610 at 10.0 m	610 x 610 at 10.0 m
360 x 360 at 7.0 m	360 x 360 at 8.0 m	590 x 590 at 9.0 m	500 x 500 at 12.0 m	500 x 500 at 12.0 m
240 x 240 at 9.0 m	230 x 230 at 10.0 m	390 x 390 at 11.0 m	410 x 410 at 14.0 m	410 x 410 at 14.0 m
		300 x 300 at 13.0 m	360 x 360 at 16.0 m	360 x 360 at 16.0 m
			270 x 270 at 18.0 m	270 x 270 at 18.0 m
corresponds to measuring	range			
ø 5	ø6	ø6	ø 8	Ø 8
ø 16	ø 16	ø 16	ø 20	ø 9
300	500	300	500	500
28	28	50	50	50
635	635	635	635	635
100 (in adjustable holder 2 62 (in clamp fixture 223 0				
404 x 70 x 70	604 x 70 x 70	424 x 70 x 70	606 x 70 x 70	424 x 70 x 70
190 x 190 x 33	190 x 190 x 33	190 x 190 x 33	190 x 190 x 33	190 x 190 x 33
ø 40 f7	ø 40 f7	ø 65 f7	ø 65 f7	ø 65 f7
1.6	2.2	2.3	3.5	3.4
0.7	0.7	0.7	0.7	0.7
RS-232 / USB	RS-232 / USB	RS-232 / USB	RS-232 / USB	RS-232 / USB
90250 / 5060	90250 / 5060	90250 / 5060	90250 / 5060	90250 / 5060
e control, RS-232 cable**, USB	3 cable, transport and storage	case		

or a large measuring distance with good pre-alignment. It is not allowed to switch between the measuring modes during a measurement.